HEIDELBERGCEMENT

HCIL(NGH)-ENV/2026/306

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Jt. Director (S)
Ministry of Environment, Forest & Climate Change
Integrated Regional office Western region,
Kendriya Paryavaran Bhavan"Link Road No. 3,
E-5, Ravi Shankar Nagar, Bhopal-462016 (M.P.)

Date; 25.11.2026
Th: E-Mail & Parivesh upload

Subject.: Six monthly EC Compliance report submission by M/s Diamond Cements- Grinding Unit (Prop: Heidelberg Cement India Ltd.), Imlai, Damoh, M.P.

Ref.: Ministry of Environment Forests and Climate Change Environmental Clearance letter No. 2194/SEIAA/9 Dt. 18.09.2019

Dear Sir,

Please refer to above subject matter, we are submitting herewith compliance report of Environmental Clearance by M/s Diamond Cements- Grinding Unit (Prop: Heidelberg Cement India Ltd.), Imlai, Damoh, M.P duly supported with relevant annexures. This compliance report is submitted for the period from **Apr'26 to Sep'26**

Thanking you with regards,
For M/s Diamond Cements (Prop: Heidelberg Cement India Ltd.)



Dr. Ashok Tiwari
Head Environment (Unit Narsingarh, Damoh M.P.)

Copy To;

1. **Zonal Officer (Central)**, Central Pollution Control Board, E-5, Link Rd Number 3, Ekant Park, Arera Colony, Bhopal (M.P.)
2. **Member Secretary,** Madhya Pradesh Pollution Control Board , Paryavaran Parisar, E-5, Arera Colony, Bhopal (M.P.)
3. **Regional Officer,** MP Pollution Control Board, Deen Dayal Nagar, Housing Board Colony, Sagar (M.P.)

Encl:
As above

COMPREHENSIVE ENVIRONMENTAL CLEARANCE COMPLIANCE REPORT

SIX MONTHLY COMPLIANCE REPORT OF ENVIRONMENT CLEARANCE SUBMITTED BY M/S. DIAMOND CEMENTS (PROP. HEIDELBERG CEMENT INDIA LTD.) NARSINGARH, DAMOH (M.P.)			
PROJECT TYPE: RIVER VALLEY/ MINING INDUSTRY / THERMAL/ NUCLEAR/ OTHER (SPECIFY)		OTHER; CEMENT INDUSTRY	
NAME OF THE PROJECT		M/s Diamond Cements- Grinding Unit (Prop: Heidelberg Cement India Ltd.), Imlai, Damoh, M.P.	
CLEARANCE LETTER (S) /OM NO. AND DATE		No. 2194/SEIAA/9 Dt. 18.09.2019	
S. No.	**EC CONDITION**	**COMPLIANCE**	**STATUS**
A. SPECIFIC CONDITIONS			
1	PP should ensure the implementation of the observations of MOEF & CC RO, Bhopal report dated 11.07. 2019.	We will adhere the guideline stipulated in Environmental Clearence, promptly.	Complied
2	PP should ensure to withdrawal of water from as per approval of CGWA and comply the condition lay down in the NOC.	We have been received NOC from CGWA to withdraw the ground water of quantity 100 KLD for domestic purpose. We are being withdraw the water within the given quantity. CGWA NOC letter is enclosed as **Annexure-1**	Complied
3	All the treated wastewater shall be recycled and reused in the processor for dust suppression and ' zero ' discharge should be adopted.	No effluent water is being generated during plant process. Only domestic wastewater is being generated from the plant and colony which is being treated in STP and reutilised within plant premises in dust suppression, greenbelt development. Therefore, Zero Liquid discharge is maintained.	Agreed to comply
4	PP should install online pollution control monitoring system in the plant premises.	Online Continuous Emission Monitoring System (CEMS) for stack emission monitoring and Continuous Ambient Air Quality Monitoring Stations (CAAQMS) for ambient air quality monitoring has been installed in plant and online CEMS data is being sent to CPCB and MPPCB websites. Detail enclosed as **Annexure-2**	Complied
5	PP should ensure to disposal of solid waste as per CPCB/ MPPCB Norms.	We are disposed of solid scrap and other waste to sell to the authorized vender through auction.	Complied

6	All parking areas of trucks for transportation of raw material and finished products should be properly paved and concreted to reduce dust pollution. The service road & staff road should be developed separately.	All parking areas of trucks for transportation of raw material and finished products have been paved and concreted to reduce dust pollution. A separate service and staff road have developed within the plant premises.	Complied
7	Proper parking bays for control of traffic movement within the plant area and plantation be done on the parking bays.	We are being complied with.	Complied
8	Proper Parking facility should be provided for employees & transport used for collection & disposal of waste materials.	Proper Parking facility is available in plant premises for every concerns.	Complied
9	PP must ensure to develop area of 9.9 hact by planting of 15000 trees. PP will make sure to have a green belt all around the periphery of plant area. The plants should be 3 years old	More than 38 percent of plant area is being covered with the greenbelt. Dense greenery is all around of the plant periphery with most trees having age more than 3 years.	Complied
10	Necessary provision shall be made for fire - fighting facilities within the complex.	Adequate Firefighting, Safety infrastructure and trained personnel have been made available at the site. Environment, Health and Safety (EHS) policy is already implemented for projects with the assistance of experts in the field.	Complied
11	All environmental parameters regarding air & water should be analyzed every year and in case of any deviation from the permissible limit, corrective measures be taken for improvement of environmental conditions.	We are being monitored all desired Environmental parameters in plant premises related with the Air and Water through third party contract of the NABL accredited Lab and its data is being submitted to the concern Pollution Control Board on monthly basis.	Complied
12	PP should plan the CSR activities as per local villagers needs and should consult District administration for implementation of the CSR activities and submit the same to MPSEIAA.	CSR activity is being done as per the requirement and consultation with local community, and we are consulting the things with district administration for implementation as and when required. The detail of the CSR activity is being submitted to MoEFCC (MPSEIAA) with six monthly EC compliance report.	Complied

13	PP should ensure to submit half yearly compliance report and CSR activity report with photographs of plantation in MP – SEIAA. If PP is failed to upload or submit two consecutive half yearly compliance reports of EC conditions to concerned authority (SEIAA and Regional Office, MOEF & CC . GoI. Bhopal) than prior environmental clearance issued to PP will automatically be treated as cancelled / revoked as per OM No. 930/SEIAA/2019 dated 30.05.2019 issued by MPSEIAA,	We are submitting half yearly compliance along with CSR and plantation details on regular basis. Detailed CSR activities is enclosed as **Annexure-3.**	Complied
B . Specific Conditions as recommended by SEAC **I - Statutory Compliance**			
14	The project proponent shall obtain Consent to Establish / Operate under the provisions of Air Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board / Committee.	We have received Consent to Establish / Operate under the provisions of Air Prevention and Control of Pollution) Act, 1981 and the Water (Prevention and Control of Pollution) Act, 1974 from Madhya Pradesh State Pollution Control Board and valid till 30.11.2028. Copy attached as **Annexure-4.**	Complied
15	The project proponent shall obtain the necessary permission from the Central Ground Water Authority. In case of drawl of ground water / from the competent authority concerned in case of drawl of surface water required for the project.	We have already received the NOC from CGWA to withdraw the ground water of quantity 100 KLD for domestic purpose and it is valid till 08.08.2029. Copy attached as **Annexure-5**.	Complied
16	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.	We have already received the authorisation from MPPCB under the Hazardous and other Waste Management Rules, 2016 and it is valid till 30.11.2030. Copy attached as **Annexure-6.**	Complied
II . Air quality monitoring and preservation			
17	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 (G.S.R. No. 612 (E) dated 25th S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories .	Online Continuous Emission Monitoring System (CEMS) have been installed with all desired stacks, and its data is being transferring to CPCB and MPPCB server.	Agreed to Comply

18	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under Environment (Protection) Act, 1986.	We are being monitoring Fugitive emission in our plant premises through NABL accredited Lab on Quarterly basis and its data is being submitted to PCB. Detailed report is enclosed as **Annexure-7**.	Agreed to Comply
19	The project proponent shall install system carryout to Ambient Air Quality monitoring for common / criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 120° each), covering up wind and downwind directions.	Four numbers of Ambient Air Quality Monitoring station have been established near the plant boundary as per the prescribed norms of PCB for monitoring of PM_{10} and $PM_{2.5}$, SO_2, NOx and CO. Detailed report is enclosed as **Annexure-8**.	Agreed to Comply
20	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality / fugitive emissions to Regional Office of MoEF & CC , Zonal office of CPCB and Regional Office of SPCB along with six monthly monitoring report.	Environmental monitoring reports are being submitting regular on monthly basis. Summary report attached as annex with EC Compliance report.	Complied
21	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Bag filters have been installed at every material loading, unloading and transfer points, all Raw material and product is being transporting through covered conveyors and storage in covered storage shed/Silos etc. to control fugitive emission within the plant. Detail of the dust collector is given as **Annexure-9**.	Complied
22	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Bag cleaning device have been installed at each packer bag discharge belts.	Complied
23	Pollution control system in the cement plant shall be provided as per the CREP Guidelines of CPCB.	Being complied the CREP guidelines its compliance report is attached as **Annexure-10**.	Complied
24	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Mobile and manual sweeping machines being used for sweeping purpose within plant areas.	Complied

25	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly ash.	All raw materials and Products are being transporting covered to prevent spillage and dust generation and Fly ash is being transported through closed bulkers.	Complied
26	Provide wind shelter fence and chemical spraying on the raw material stockpiles.	All raw materials and products are being stored in covered shed/Silo.	Agreed to comply
27	Have separate truck parking area and monitor vehicular emissions at regular interval.	Separate Truck parking area is available and regular monitoring of vehicular emission is being done by the transporters.	
28	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land by the use of covered conveyor belts / railways as a mode of transport	We are transporting raw materials and Product within plant by covered conveyor belts and transporting Raw materials and product by Railways, closed Bulker and closed containers.	Complied
29	Ventilation system shall be designed for adequate air changes as per ACGIH document for all tunnels, motor houses, cement bagging plants	Being complied with	Complied
III. Water quality monitoring and preservation			
30	The project proponent shall install effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G . S . R . No . 612 (E) dated 25th August , 2014 (Cement) and subsequent amendment dated 9th May , 2016 (Cement) and S . O . 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act , 1986 or NABL accredited laboratories . (case to case basis small plants : Manual ; Large plants : Continuous)	Online Continuous Emission monitoring System (CEMS) for stack emission monitoring and Continuous Ambient Air Quality Monitoring Stations (CAAQMS) for ambient air quality monitoring has been installed in plant and online CEMS data is being sent to CPCB and MPPCB websites. Detail enclosed as **Annexure-11**.	Complied
31	The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers / sampling wells In the plant and adjacent areas through labs recognized under Environment (Protection) Act , 1986 and NABL accredited laboratories.	We are being monitored ground water quality through NABL accredit lab before and after Monsoon. Copy of the report is attached as **Annexure-12**.	Complied
32	The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF & CC, Zonal office of CPCB and	Continuous effluent monitoring is not applicable for cement plant without TPP. We are being submit the ground water quality report to CGWA along with Annual compliance report.	Complied

	Regional Office of SPCB along with six - monthly monitoring report.		
33	Adhere to Zero Liquid Discharge.	Zero Liquid Discharge has been strictly followed.	Agreed to comply
34	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards ,	Sewage Treatment Plant of capacity 90 KLD has been installed. Photo enclosed as **Annexure-13.**	Complied
35	Garland drains and collection pits shall be provided for each stock pile to arrest the run - off in the event of heavy rains and to check the water pollution due to surface run off.	Rainwater Harvesting System have been installed for proper management of Rain water, detail given as **Annexure-14.**	Complied
36	The project proponent shall practice rainwater harvesting to maximum possible extent.	Being complied.	Complied
37	The project proponent shall make efforts to minimize water consumption in the steel plant complex by segregation of used water. Practicing cascade use and by recycling treated water.	Not applicable	Complied
IV Noise monitoring and prevention			
38	Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six monthly compliance report.	Ambient Noise monitoring is being done by NABL accredit lab on monthly basis and its data is being submitted to PCB on monthly and six monthly basis. Detail enclosed as **Annexure-15.**	Complied
39	The ambient noise levels should conform to the standards prescribed under E(P)A Rules , 1986 viz . 75dB (A) during day time and 70dB (A) during night time .	Being complied with	Being complied
V . Energy Conservation measures			
40	Provide solar power generation on rooftops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	We are exploring the possibility of Solar Power generation within the plant.	Complied
41	Provide the project proponent for LED lights in their offices and residential areas.	Being complied with	Being complied
42	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards.	We are being utilised maximum Fly ash in Cement manufacturing as per BIS standards	
VI. Waste Management			
43	The waste oil , grease and other hazardous waste shall be disposed of as per the Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016 .	Hazardous waste of category-5.1 and 5.2 are generating in the plant during machine maintenance, which is being sold to the PCB authorised vender for proper disposal.	Complied
44	Solid waste whatsoever generated shall be disposed off in suitable manner.	Being complied with.	Being complied
VII . Green Belt			

45	The project area has a green belt (1,09,063 nos. of plants) area of 332100 m2 . Green belt shall be maintained in an area equal to 33 % of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant.	More than 38 percent of plant area is being covered with the greenbelt. Dense greenery is all around of the plant periphery with the majority Local trees have planted within the premises.	Complied
46	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.	We are doing lots of activities from group level to reduce GHG emissions like: Maximum Transportation of Raw materials and products by Railway Maximum utilisation of fly ash approx. 34.5 percent (BIS max Limit is 35percent). Replacing of Ordinary Lights with LED Lights. Purchasing of energy efficient Equipment's only. Optimization of Power consumption by Equipment.	Complied
VIII. Human Health Issues			
47	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Onsite Emergency Plan based on the Hazard identification and Risk Assessment (HIRA) is available. We are following Government's Plan in case of Offsite Emergency and Disaster Management Plan have been implemented.	Complied
48	The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act	Being complied with	Being complied
49	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets. Mobile STP Safe drinking water. Medical health care, crèche etc . The housing may be in the form of temporary structures to be removed after the completion of the project.	Plant have their own permanent residential colony for workmen.	Complied
50	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act,	Annual Medical health check-up is being carried out for the employees, and its record is being maintained properly. Sample copy of the report is enclosed as **Annexure-16**.	Complied
IX . Corporate Environment Responsibility			

51	The project proponent shall comply with the provisions contained in this Ministry' s OM vide E. No.22-65/2017-1A.Ill dated 1st May 2018, as applicable, regarding Corporate Environment Responsibility .	We shall comply	Complied
52	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements / deviation / violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms I conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF & CC as a part of six-monthly report.	We have well laid down environmental policy duly approve by the Board of Directors copy enclosed as **Annexure-17**.	Complied
53	A separate Environmental Cell both at the project and company head quarter level , with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization .	A separate Environmental Department with well qualified Officials is working for HCIL, Damoh unit under the supervision of Senior Executive like Plant Head.	Complied
54	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry /Regional Office along with the Six-Monthly Compliance Report.	A separate budget for Environment management is allotted by the organisation detail of last year's Environmental expense is enclosed as **Annexure-18.**	Complied
55	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out. MOM of 5th meeting of the Re constituted EAC (Industry - 1) held during 27 - 29th March , 2019 Page 68 of 132	Self-environmental audit report is attached as **Annexure-19**.	Complied
56	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the cement plants shall be implemented.	Being complied with. The detail of CREP is enclosed as **Annexure-10.**	Complied
X . Miscellaneous			
57	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	We are adhering all the guidelines stipulated by the State Pollution Board.	Complied

58	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report and also that during their presentation to the Expert Appraisal Committee.	We are complying with the guidelines.	Complied
59	The above conditions shall be enforced , inter - alia under the provisions of the Water (Prevention & Control of Pollution) Act , 1974 , the Air (Prevention & Control of Pollution) Act , 1981 , the Environment (Protection) Act , 1986 , Hazardous and Other Wastes (Management and Transboundary Movement) Rules , 2016 and the Public Liability Insurance Act , 1991 along with their amendments and Rules and any other orders passed by the Hon ' ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter .	We are complying the conditions under the provisions of the Water (Prevention and Control of Pollution) Act , 1974 , the Air (Prevention and Control of Pollution) Act , 1981 , the Environment (Protection) Act , 1986 , Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act , 1991.	Complied
Standard Conditions :			
1	The project shall comply with the new MoEF & CC standards notified vide GSR 612 (E) dtd. 25.08.2014 with respect to cement sector	As standalone clinker grinding unit we are complying with the standard notified vide GSR 612 (E) dated 25.08.2014.	Complied
2	No further expansion or modifications in the plant should be carried out without prior approval of the Madhya Pradesh State Environmental Impact Assessment Authority	We will apply for the expansion in advance, if any.	Complied
3	Cement grinding shall be carried out in closed cement mill. Further, provision of dust extraction and pollution control system consisting of highly efficient Bag Filters and ID Fan should be provided for Cement Mill. Clinker Silo. Fly Ash Storage Silo. Cement Silo, Wagon and Gypsum Crushing Plant with adequate stack height. Stack emissions shall be monitored at regular intervals and records maintained.	Cement Grinding is being carried out in a Closed Cement Mill. We have already established all desired Air Pollution Control Devices. Online and Manual both kind of AAQ Environmental Parameters is being monitored on regular basis, and its record is being maintained.	Complied
4	Transportation of fly ash to the plant should be brought through closed / covered tankers and stored in silo without any air pollution at transfer point	Fly ash is being transported through closed / covered tankers and being stored in Fly ash silos.	Complied
5	All the pollution control devices / equipment in the grinding unit shall be interlocked so that in the event of the pollution control devices / system not working, the respective unit (s) shut down automatically .	Interlocking system is available with major Pollution Control Devices.	Complied

6	Regular monitoring of influent and effluent , surface , sub - surface and ground water should be ensured and treated waste water should meet the norms prescribed by the MPPCB or described under the Environment (Protection) Act , 1986 whichever are more stringent.	We are monitoring all the environmental parameters by the NABL approved lab and report being submitting on monthly basis.	Complied
7	Project Proponent has to strictly follow the direction / guidelines issued by MoEF, CPCB and other Govt. Agencies from time to time.	We shall abide by law.	Complied
8	The funds earmarked for environmental protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to the MoEF & CC, GoI, and its Regional Office , Bhopal.	A separate budget for Environment management is allotted by the organisation detail of last year's Environmental expense is enclosed as **Annexure-18.**	Complied
9	A copy of the environmental clearance shall be submitted by the Project Proponent to the Heads of the Local Bodies (Panchayat and Municipal Bodies) , District Collector and DFO as applicable and responsible for controlling the proposed projects who in turn has to display the same for 30days from the date of receipt.	Copy of the Environment Clearance letter have been submitted to the Local Bodies (Panchayat and Municipal Bodies) , District Collector and DFO, copy enclosed as **Annexure-20**.	Complied
10	The Project Proponent shall advertise at least in two local newspapers widely circulated , one of which shall be in the vernacular language of the locality concerned , within7days of the issue of the clearance project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at website of the MoEF & CC , GOI and State Level Environment Impact Assessment Authority (SEIAA) at http://www.enviornmentclearance .nic.in & http://www.mpseiaa.nic.in & and a copy of the same shall be forwarded to the Regional Office , MoEF & CC, GoI , Bhopal .	We have published the advertisement of receiving EC from SEIAA in two newspapers as desired, proof enclosed as **Annexure-21.**	Complied
11	Full Cooperation should be extended to the Officers and staff from the Ministry and its Regional Office at Bhopal / the CPCB, SPCB during monitoring of the project.	We will extend full cooperation with Officers who came from MOEFCC/CPCB and MPPCB.	Complied
12	Concealing factual data or submission of false / fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Agreed	Complied
13	The Environmental Clearance shall be valid for a period of five years from the date of issue EC as per EIA Notification , 2006 Para 9 .	We will comply and arrange CTO for the expansion capacity.	Complied

14	Any appeal against this prior environmental clearance shall lie with the Green Tribunal, if necessary. within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act , 2010.	We shall abide by the law.	Complied
15	The Project Proponent has to upload soft copy of half yearly compliance report of the stipulated prior environmental clearance terms and conditions on 1st June and 1st December of each calendar year on MoEF & CC web portal - http://www.environmentclearance.nic.in / or http://www.efclearance.nic.in / and submit hard copy of compliance report of the stipulated prior environmental clearance terms and conditions to the Regulatory Authority also.	We are regular submitting EC compliance through soft copy and uploading at Parivesh portal. As per MOEFCC notification.	Complied
16	The environmental statement for each financial year ending 31st March in Form - V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules , 1986 , as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the Regional Office of MoEF & CC, Gol .	We are submitting environmental statement for each financial year ending 31st March in Form - V on regular basis.	Complied
17	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Complying with.	Complied

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Annexure-1

NOC from CGWA

भारत सरकार
जल शक्ति मंत्रालय
जल संसाधन विभाग,
केंद्रीय भूमि जल प्राधिकरण
GOVERNMENT OF INDIA
MINISTRY OF JAL SHAKTI
DEPARTMENT OF WATER RESOURCES,
RIVER DEVELOPMENT & GANGA REJUVENATION
CENTRAL GROUND WATER AUTHORITY

सत्यमेव जयते

भूजल निकासी हेतु अनापत्ति प्रमाण पत्र
NO OBJECTION CERTIFICATE (NOC) FOR GROUND WATER ABSTRACTION

PROJECT NAME **DIAMOND CEMENTS- GRINDING UNIT (PROP- HEIDELBERGCEMENT INDIA LIMITED)**		
PROJECT ADDRESS **VILLAGE- IMLAI**		PIN CODE **470661**
STATE **MADHYA PRADESH**	DISTRICT **DAMOH**	TOWN/BLOCK **DAMOH**
COMMUNICATION ADDRESS **Diamond Cements- Clinkerisation Unit, (Prop- HeidelbergCement India Limited), Village and Post - Narsingarh**		
ADDRESS OF CGWB REGIONAL OFFICE **Block-1, 4th Floor, Paryawas Bhawan Area Hills, Jail Road, Bhopal - 462011, Madhya Pradesh**		

1. NOC NO. **NOC/IND/MP/2026/10009/R-3/3**	2. DATE OF APPROVAL **25/08/2026**
3. APPLICATION NO. **IND/MP/2026/10009/R-3**	4. APPLICATION TYPE **Industry**
5. PROJECT STATUS **Existing Project**	6. NOC TYPE **Renew**
7. VALID FROM **07/08/2026**	8. VALID UP TO **06/08/2029**
9. WATER QUALITY TYPE **Fresh Water**	10. AREA TYPE CATEGORY **Safe** (GWRE - 2025)

11. Ground Water Abstraction Permitted

GW Abstraction		Dewatering		Total	
m^3/day	m^3/year	m^3/day	m^3/year	m^3/day	m^3/year
100.00	36500.00	**0.00**	0.00	**100.00**	36500.00

12. Details of Ground Water Abstraction /Dewatering Structures

EXISTING 5					PROPOSED 2					TOTAL 7				
DW	DCB	BW	TW	Pu	DW	DCB	BW	TW	Pu	DW	DCB	BW	TW	Pu
5	0	0	0	0	2	0	0	0	0	7	0	0	0	0

*DW- Dug Well; DCB- Dug-cum-Bore Well; BW- Bore Well; TW- Tube Well; Pu Pumps;

Validity of this NOC shall be subject to mandatory compliance of the following conditions:
Phase I (within 30 days)

Central Ground Water Authority, Delhi

General Conditions:

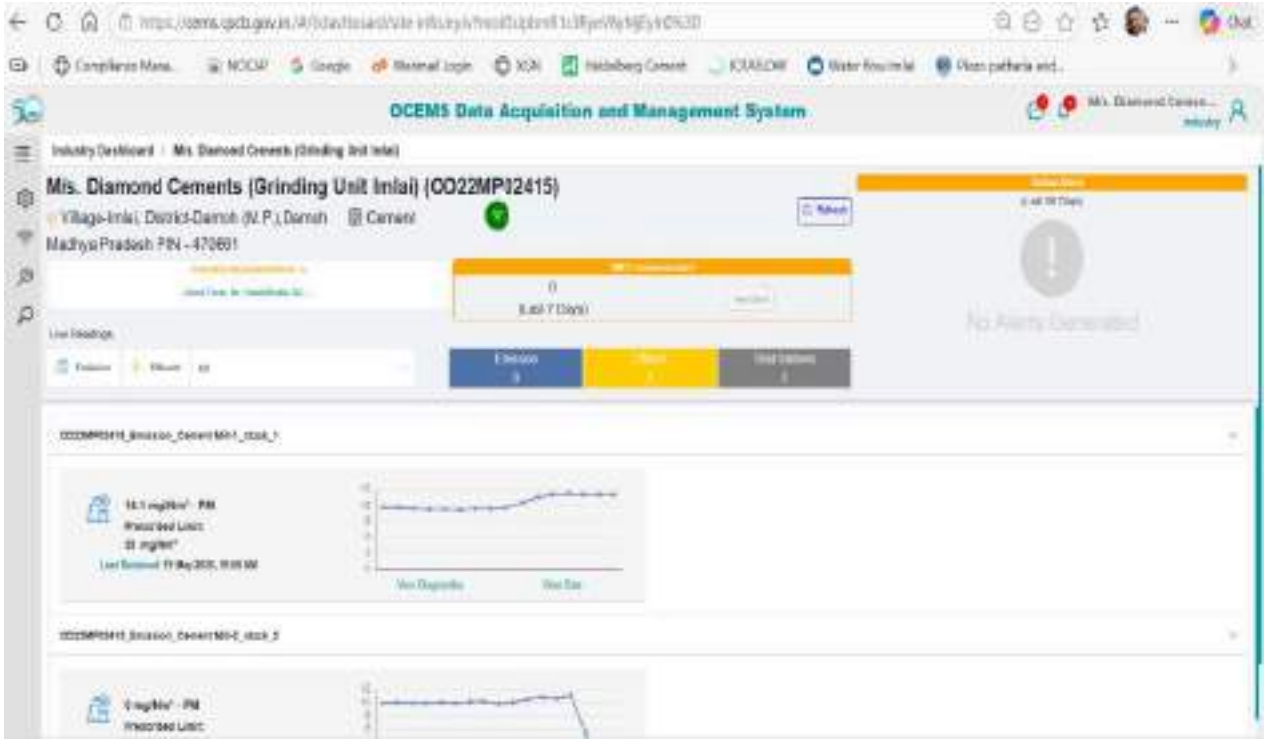
1. Application for renewal can be submitted online from 90 days before the expiry of NOC. Ground water withdrawal, if any, after expiry of NOC shall be illegal & liable for legal action as per provisions of Environment (Protection) Act, 1986 and amendment thereto, if any.
2. This NOC is subject to prevailing Central/State Government rules/laws/norms or Court orders related to construction of tube well/ground water abstraction structure / recharge or conservation structure/discharge of effluents or any such matter as applicable.
3. This NOC is being issued without any prejudice to the directions of the Hon'ble NGT/court orders in cases related to ground water or any other related matters.
4. No additional ground water abstraction and/or de-watering structures shall be constructed for this purpose without prior approval of the Central Ground Water Authority (CGWA).
5. The proponent shall seek prior permission from CGWA for any increase in quantum of groundwater abstraction as permitted in NOC.
6. Proponents shall install roof top rain water harvesting in the premise as per the existing building bye laws.
7. Proponents, who have installed/constructed rain water harvesting and artificial recharge structures shall continue to regularly maintain the water conservation structures.
8. The project proponent shall take all necessary measures to prevent contamination of ground water in the premises failing which the firm shall be responsible for any consequences arising thereupon.
9. Industries which are likely to cause ground water pollution, e.g. Tanning, Slaughter Houses, Dye, Chemical/ Petrochemical, Coal washeries, pharmaceutical, other hazardous units etc. (as per CPCB list), no recharge measures shall be taken up by such firms inside the plant premises. The runoff generated from the rooftop shall be stored and put to beneficial use by the firm. The firm need to undertake necessary well head protection measures to ensure prevention of ground water pollution as per Annexure III of the notified guidelines
10. Wherever feasible, requirement of water for greenbelt (horticulture) shall be met from recycled / treated waste water.
11. Wherever the NOC is for abstraction of saline water and the existing wells (s) is /are yielding fresh water, the same shall be sealed and new tubewell(s) tapping saline water zone shall be constructed within 3 months of the issuance of NOC. The firm shall also ensure safe disposal of saline residue, if any.
12. Unexpected variations in inflow of ground water into the mine pit, if any, shall be reported to the concerned Regional Director, Central Ground Water Board.
13. This NOC does not absolve the proponents of their obligation / requirement to obtain other statutory and administrative clearances from appropriate authorities.
14. This NOC does not imply that other statutory / administrative clearances shall be granted to the project by the concerned authorities. Such authorities would consider the project on merits and take decisions independently of the NOC.
15. In case of change of ownership, new owner of the industry will have to apply for incorporation of necessary changes in the No Objection Certificate with documentary proof within 6 months of taking over possession of the premises.
16. In case of new infrastructure projects having ground water abstraction of more than 20 m3/day, the firm/entity shall ensure implementation of dual water supply system in the projects.
17. In case of infrastructure projects, paved/parking area must be covered with interlocking/perforated tiles or other suitable measures to ensure groundwater infiltration/harvesting.

Annexure-2

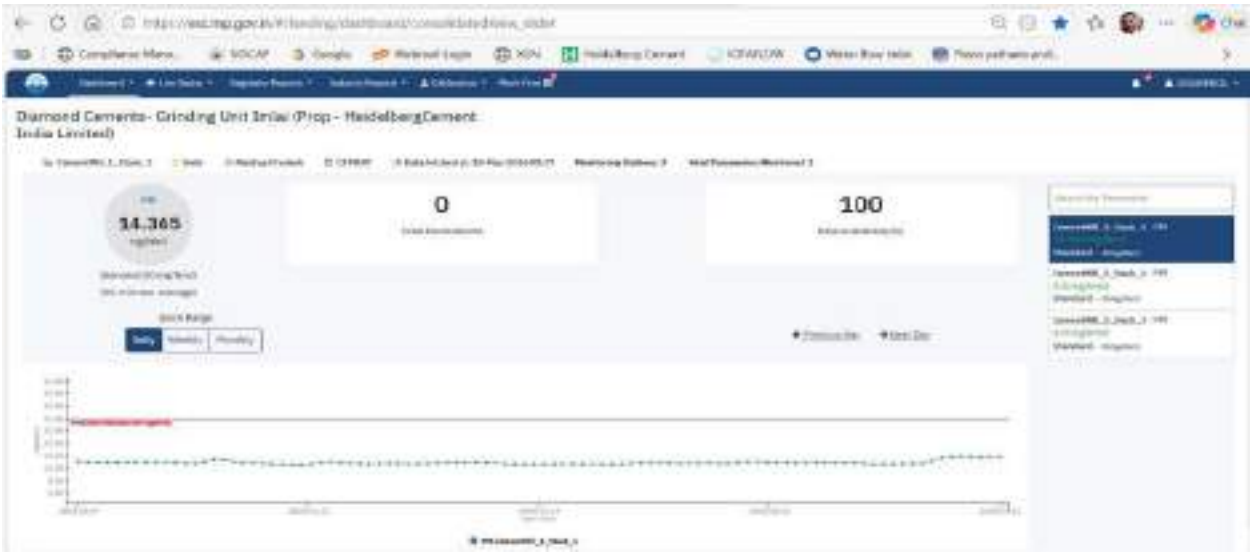
Online Emission Monitoring System



Online data transmission at CPCB website



Online data transmission at MPPCB website



Stack Emission Monitoring Results in mg/Nm3

Month → Location↓	Parameter	Apr-26	May-26	Jun-26	Jul-26	Aug-26	Sep-26
Cement Mill-1	**PM (mg/Nm3)**	9.33	11.83	8.47	10.7	11.99	9.86
Cement Mill-2	**PM (mg/Nm3)**	7.32	8.54	9.13	7.32	15.05	13.65
Cement Mill-3	**PM (mg/Nm3)**	12.97	11.59	12.07	12	12.17	11.78
Packing Plant - Imlai	**PM (mg/Nm3)**	10.84	9.67	10.91	12.1	10.75	12.25

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Annex-3

Details of CSR activities (FY 2025-26)

(Common For Clinkerisation Unit Narsingarh, Patharia Limestone Mines and Grinding Unit Imlai)

Activities Under CSR	No. of Beneficiary	Actual Expenses (In Lac)
Education Programme	2635	147.69
Community Health	1258	3.32
Livelihood Enhancement	660	38.30
Infrastructure Development	8600	75.89
Social Engagement Programme	100	1.91
Total	13253	267.11

CSR activities Photographs



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Annex-4

Consent to Operate and Hazardous waste Authorization

M.P. Pollution Control Board

E-5, Arera Colony Paryavaran Parisar, Bhopal – 16 MP Tele : 0755-2466191, Fax-0755-2463742

Consent Order

RED-LARGE | CCA-Expansion | PCB ID: 16143

Outward No:-129225,06/01/2026 Consent No:AWH-63601

To,

The Occupier,
M/s. Diamond Cements (Grinding Unit Imlai),
Village Imlai City : Imlai, Tal : Damoh,
Dist : Damoh (M.P.) – 470661.

Subject: Grant of Consent to Operate for expansion under section 25 of the Water (Prevention & Control of Pollution) Act,1974 under section 21 of the Air (Prevention & Control of Pollution) Act,1981 and Authorization under Hazardous and other Waste (Management & Transboundary movement) Rules, 2016.

Ref: Your CCA Ex. Application R.No. 1415986 Dt. 25/11/2025 and last communication received on Dt. 23/12/2025.

With reference to your above application for consent to operate has been considered under the aforesaid Acts and existing rules therein. The M. P. Pollution Control Board has agreed to grant consent up to **30/11/2028** & authorization up to **30/11/2030**, subject to the fulfillment of the terms & conditions, enclosed with this letter and -

SUBJECT TO THE FOLLOWING CONDITIONS :-

a. Location: Village Imlai City : Imlai, Tal : Damoh, Dist : Damoh (M.P.) Latitude : 23.8639, Longitude : 79.4284

b. The capital investment in Crs: Rs. 380.49

c. Product & Production Capacity Per Year:

Product	Production capacity per year
Cement	2.50 Million TPA
Electricity generation (2 D.G. of capacity 1000 KVA each)	2000 KVA

Note:-

1. **For any change in above industry shall obtain fresh consent from the board.**
2. **The expansion is based on No Increase in Pollution Load with only change in raw material (CLINKER from 1.54 to 1.49 Million TPA, GYPSUM from 0.085 to 0.09 Million TPA, FLY ASH 0.875 to 0.75 Million TPA, SLAG 0.08 Million TPA, Limestone/PI 0.04 Million TPA, Calcined Clay 0.05 Million TPA) the production capacity will remain same; in light of the provisions made in the EIA notification dated 14.09.2006 vide the amendment SO 980 (E) dated 02.03.2021.**
3. **PP shall be responsible for the details submitted in the aforesaid proposal, if at any point of time it is found that PP has submitted wrong/ faulty details, this permission shall be treated as cancelled & PP shall obtain Environmental Clearance from the MoEFCC, GOI as per the provisions of the EIA notification dated 14 th Sep. 2006 as Capacity Expansion case.**

The Validity of the consent is up to **30/11/2028** & authorization up to **30/11/2030** and has to be renewed before expiry of consent validity. Online application through XGN with annual license fees in this regard shall be submitted to this office 6 months before expiry of the consent. Board reserves the right to amend/cancel / revoke the above condition in part or whole as and when required.

Enclosures:-

- Conditions under Water Act, 1974
- Conditions under Air Act, 1981
- General conditions.

By the order of Chairman, MPPCB

Signature Not Verified
Digitally Signed by : A. A Mishra, Member Secretary
Date: 06/01/2026 06:24:57 PM

ACHYUT ANAND MISHRA
Member Secretary

eSign Pending from UIDAI server
Digitally Sign with Aadhaar
(Organic Authentication on AADHAR from UIDAI Server)
TPAV # V98JYA7131

Annexure-1

NOC from CGWA

भारत सरकार
जल शक्ति मंत्रालय
जल संसाधन विभाग,
केंद्रीय भूमि जल प्राधिकरण
GOVERNMENT OF INDIA
MINISTRY OF JAL SHAKTI
DEPARTMENT OF WATER RESOURCES,
RIVER DEVELOPMENT & GANGA REJUVENATION
CENTRAL GROUND WATER AUTHORITY

सत्यमेव जयते

भूजल निकासी हेतु अनापत्ति प्रमाण पत्र
NO OBJECTION CERTIFICATE (NOC) FOR GROUND WATER ABSTRACTION

PROJECT NAME **DIAMOND CEMENTS- GRINDING UNIT (PROP- HEIDELBERGCEMENT INDIA LIMITED)**		
PROJECT ADDRESS **VILLAGE- IMLAI**		PIN CODE **470661**
STATE **MADHYA PRADESH**	DISTRICT **DAMOH**	TOWN/BLOCK **DAMOH**
COMMUNICATION ADDRESS **Diamond Cements- Clinkerisation Unit, (Prop- HeidelbergCement India Limited), Village and Post - Narsingarh**		
ADDRESS OF CGWB REGIONAL OFFICE **Block-1, 4th Floor, Paryawas Bhawan Area Hills, Jail Road, Bhopal - 462011, Madhya Pradesh**		

1. NOC NO. **NOC/IND/MP/2026/10009/R-3/3**	2. DATE OF APPROVAL **25/08/2026**
3. APPLICATION NO. **IND/MP/2026/10009/R-3**	4. APPLICATION TYPE **Industry**
5. PROJECT STATUS **Existing Project**	6. NOC TYPE **Renew**
7. VALID FROM **07/08/2026**	8. VALID UP TO **06/08/2029**
9. WATER QUALITY TYPE **Fresh Water**	10. AREA TYPE CATEGORY **Safe** (GWRE - 2025)

11. Ground Water Abstraction Permitted

GW Abstraction		Dewatering		Total	
m^3/day	m^3/year	m^3/day	m^3/year	m^3/day	m^3/year
100.00	36500.00	**0.00**	0.00	**100.00**	36500.00

12. Details of Ground Water Abstraction /Dewatering Structures

EXISTING 5					PROPOSED 2					TOTAL 7				
DW	DCB	BW	TW	Pu	DW	DCB	BW	TW	Pu	DW	DCB	BW	TW	Pu
5	0	0	0	0	2	0	0	0	0	7	0	0	0	0

*DW- Dug Well; DCB- Dug-cum-Bore Well; BW- Bore Well; TW- Tube Well; Pu Pumps;

Validity of this NOC shall be subject to mandatory compliance of the following conditions:
Phase I (within 30 days)

Central Ground Water Authority, Delhi

General Conditions:

1. Application for renewal can be submitted online from 90 days before the expiry of NOC. Ground water withdrawal, if any, after expiry of NOC shall be illegal & liable for legal action as per provisions of Environment (Protection) Act, 1986 and amendment thereto, if any.
2. This NOC is subject to prevailing Central/State Government rules/laws/norms or Court orders related to construction of tube well/ground water abstraction structure / recharge or conservation structure/discharge of effluents or any such matter as applicable.
3. This NOC is being issued without any prejudice to the directions of the Hon'ble NGT/court orders in cases related to ground water or any other related matters.
4. No additional ground water abstraction and/or de-watering structures shall be constructed for this purpose without prior approval of the Central Ground Water Authority (CGWA).
5. The proponent shall seek prior permission from CGWA for any increase in quantum of groundwater abstraction as permitted in NOC.
6. Proponents shall install roof top rain water harvesting in the premise as per the existing building bye laws.
7. Proponents, who have installed/constructed rain water harvesting and artificial recharge structures shall continue to regularly maintain the water conservation structures.
8. The project proponent shall take all necessary measures to prevent contamination of ground water in the premises failing which the firm shall be responsible for any consequences arising thereupon.
9. Industries which are likely to cause ground water pollution, e.g. Tanning, Slaughter Houses, Dye, Chemical/ Petrochemical, Coal washeries, pharmaceutical, other hazardous units etc. (as per CPCB list), no recharge measures shall be taken up by such firms inside the plant premises. The runoff generated from the rooftop shall be stored and put to beneficial use by the firm. The firm need to undertake necessary well head protection measures to ensure prevention of ground water pollution as per Annexure III of the notified guidelines
10. Wherever feasible, requirement of water for greenbelt (horticulture) shall be met from recycled / treated waste water.
11. Wherever the NOC is for abstraction of saline water and the existing wells (s) is /are yielding fresh water, the same shall be sealed and new tubewell(s) tapping saline water zone shall be constructed within 3 months of the issuance of NOC. The firm shall also ensure safe disposal of saline residue, if any.
12. Unexpected variations in inflow of ground water into the mine pit, if any, shall be reported to the concerned Regional Director, Central Ground Water Board.
13. This NOC does not absolve the proponents of their obligation / requirement to obtain other statutory and administrative clearances from appropriate authorities.
14. This NOC does not imply that other statutory / administrative clearances shall be granted to the project by the concerned authorities. Such authorities would consider the project on merits and take decisions independently of the NOC.
15. In case of change of ownership, new owner of the industry will have to apply for incorporation of necessary changes in the No Objection Certificate with documentary proof within 6 months of taking over possession of the premises.
16. In case of new infrastructure projects having ground water abstraction of more than 20 m3/day, the firm/entity shall ensure implementation of dual water supply system in the projects.
17. In case of infrastructure projects, paved/parking area must be covered with interlocking/perforated tiles or other suitable measures to ensure groundwater infiltration/harvesting.

Annex-5

Haz Waste Authorization

M.P. Pollution Control Board

E-8, Arera Colony Paryavaran Parisar, Bhopal – 16 MP Tele : 0755-2466191, Fax-0755-2463742

Consent Order

RED-LARGE | CCA-Expansion | PCB ID: 16143

Outward No:-129225,06/01/2026 Consent No:AWH-63601

To,

The Occupier,
M/s. Diamond Cements (Grinding Unit Imlai),
Village Imlai City : Imlai, Tal : Damoh,
Dist : Damoh (M.P.) – 470661.

Subject: Grant of Consent to Operate for expansion under section 25 of the Water (Prevention & Control of Pollution) Act,1974 under section 21 of the Air (Prevention & Control of Pollution) Act,1981 and Authorization under Hazardous and other Waste (Management & Transboundary movement) Rules, 2016.

Ref: Your CCA Ex. Application R.No. 1415986 Dt. 25/11/2025 and last communication received on Dt. 23/12/2025.

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SUBJECT TO THE FOLLOWING CONDITIONS :-

a. Location: Village Imlai City : Imlai, Tal : Damoh, Dist : Damoh (M.P.) Latitude : 23.8639, Longitude : 79.4284

b. The capital investment in Crs: Rs. 380.49

c. Product & Production Capacity Per Year:

Product	Production capacity per year
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Note:-

1. **For any change in above industry shall obtain fresh consent from the board.**
2. **The expansion is based on No Increase in Pollution Load with only change in raw material (CLINKER from 1.54 to 1.49 Million TPA, GYPSUM from 0.085 to 0.09 Million TPA, FLY ASH 0.875 to 0.75 Million TPA, SLAG 0.08 Million TPA, Limestone/PI 0.04 Million TPA, Calcined Clay 0.05 Million TPA) the production capacity will remain same; in light of the provisions made in the EIA notification dated 14.09.2006 vide the amendment SO 980 (E) dated 02.03.2021.**
3. **PP shall be responsible for the details submitted in the aforesaid proposal, if at any point of time it is found that PP has submitted wrong/ faulty details, this permission shall be treated as cancelled & PP shall obtain Environmental Clearance from the MoEFCC, GOI as per the provisions of the EIA notification dated 14 th Sep. 2006 as Capacity Expansion case.**

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Enclosures:-

- Conditions under Water Act, 1974
- Conditions under Air Act, 1981
- General conditions.

By the order of Chairman, MPPCB

eSign Signature Not Verified
Digitally Signed by : A. A Mishra, Member Secretary
Date: 06/01/2026 06:24:57 PM

ACHYUT ANAND MISHRA
Member Secretary

(Organic Authentication on AADHAR from UIDAI Server)
TPAV # V98JYA7131

Annexure – 7

Grinding Unit – Imlai, Fugitive Emission Result (µg/m3)

Grinding Unit Imlai					
Fugitive Emission Result (µg/m3)					
Location→ / **Month↓**	**Clinker Stock Pile**	**Coal Yard**	**Gypsum Yard**	**Fly ash Handling System**	**Near Cement Silo**
Unit→	(µg/m^3)	(µg/m^3)	(µg/m^3)	(µg/m^3)	(µg/m^3)
Jun-26	703	789	688	694	676
Sep-26	699	779	683	691	701

Annexure – 8

Ambient Air Quality Results (in µg/m3)

Location	Near Admin Building					Near Water Storage Tank (Behind D.G. Set)					Near Railway Siding					Near Worker Colony				
Month	**$PM_{2.5}$**	**PM_{10}**	**SO_2**	**NOx**	**CO**	**$PM_{2.5}$**	**PM_{10}**	**SO_2**	**NOx**	**CO**	**$PM_{2.5}$**	**PM_{10}**	**SO_2**	**NOx**	**CO**	**$PM_{2.5}$**	**PM_{10}**	**SO_2**	**NOx**	**CO**
Min	27.4	50.4	6.7	9.8	392.0	29.4	50.7	6.9	9.4	451.0	29.1	52.4	7.0	9.9	458.0	28.5	49.6	7.5	10.1	460.0
Max	28.6	52.3	8.1	13.8	514.0	31.3	54.1	8.3	14.2	522.0	32.3	56.1	8.6	14.2	505.0	32.1	52.8	8.9	14.5	540.0
Avg	**28.0**	**51.3**	**7.6**	**10.7**	**469.7**	**30.5**	**52.7**	**7.4**	**10.9**	**494.2**	**31.3**	**53.7**	**7.7**	**11.0**	**489.8**	**30.6**	**51.0**	**8.1**	**11.2**	**502.3**

Annexure -9

DETAILS OF AIR POLLUTION CONTROL MEASURES INSTALLED AT UNIT - IMLAI

M/s DIAMOND CEMENTS (PROP: HEIDELBERG CEMENT INDIA LTD.)

S. N.	Location of air pollution control equipment (main equipment/ transfer point)	Type of air pollution control equipment (Bag House/ Dust Collector)	Stack Height (Mtr.)	Stack Dia. (mm)	Volume of air handling (M3/ hr) operating	Inlet load of Dust at Dust collector	Dust concentration at outlet of BH/BF
1	CEMENT MILL No.1	BAG HOUSE	38.0	1450	70000	<50g/m^3	<30mg/Nm^3
2	CEMENT MILL No.2	BAG HOUSE	37.5	1500	75000	<50g/m^3	<30mg/Nm^3
3	CEMENT MILL No.3	BAG HOUSE	51	1120	55440	<50 g/m^3	<30 mg/Nm^3

Details for Other Dust Collector (Transfer Points)

S. No	Location of air pollution control equipment (main equipment/ transfer point)	Type of air pollution control equipment (Bag House/ Dust Collector)	Volume of air handling (M3/ hr) operating
1	BF080 GYPSUM INTAKE AND CRUSHER	DUST COLLECTOR	8880
2	BF300 GYPSUM INTAKE AND CRUSHER,APRON FEEDER	DUST COLLECTOR	14280
3	BF320 GYPSUM INTAKE AND CRUSHER	DUST COLLECTOR	5400
4	BF350 GYPSUM INTAKE AND CRUSHER	DUST COLLECTOR	5400
5	212.BF400 GYPSUM INTAKE AND CRUSHER	DUST COLLECTOR	5400
6	BF450 GYPSUM INTAKE AND	DUST COLLECTOR	2940

	CRUSHER		
7	BF070 GYPSUM AND COAL STORAGE	DUST COLLECTOR	12300
8	BF170 GYPSUM AND COAL STORAGE	DUST COLLECTOR	17760
9	BF035 DRY FLYASH TRANSPORT TO CEMENT MILL	DUST COLLECTOR	2580
10	BF050 DRY FLYASH TRANSPORT TO CEMENT MILL	DUST COLLECTOR	2580
11	BF210 DRY FLYASH TRANSPORT TO CEMENT MILL	DUST COLLECTOR	7800
12	BF075 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	11820
13	BF085 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	30000
14	471.BF090 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	30000
15	BF120 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	13800
16	BF150 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	2520
17	BF165 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	7080
18	BF175 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	7080
19	481.BF185 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	7080
20	BF290 CLINKER TRANSPORT TO STORAGE	DUST COLLECTOR	6120
21	BF020 CEMENT MILL FEED	DUST COLLECTOR	11280
22	511.BF030 CEMENT MILL FEED	DUST COLLECTOR	7800

23	BF560 CEMENT MILL FEED	DUST COLLECTOR	8400
24	BF215 CEMENT MILL	DUST COLLECTOR	2880
25	BF260 CEMENT MILL	DUST COLLECTOR	2400
26	BF420 CEMENT MILL, O – SEPA VENTING	BAG HOUSE	36720
28	BF565 CEMENT MILL	DUST COLLECTOR	1920
29	BF570 CEMENT MILL	DUST COLLECTOR	4920
30	541 BF150 CEMENT TRANSPORT TO SILO FROM EXISTING CEMENT MILL	DUST COLLECTOR	2760
31	BF1 (TOP OF CEMENT SILO)	DUST COLLECTOR	7,500
32	BF2 (VENTING OF COLLECTING BIN OF CEMENT SILO)	DUST COLLECTOR	5,000
33	BF1 (FOR PACKER 1)	DUST COLLECTOR	34,000
34	BF2 (FOR PACKER 1)	DUST COLLECTOR	16,000
35	BF3 (FOR AIR SLIDE-14)	DUST COLLECTOR	2,500
36	BF4 (FOR AIR SLIDE-13)	DUST COLLECTOR	2,500
37	BF5 (FOR AIR SLIDE-22 & BOOT OF BUCKET ELEVATOR -3)	DUST COLLECTOR	5,000
38	BF6 (FOR AIR SLIDE-11, 15 & BOOT OF BUCKET ELEVATOR -4)	DUST COLLECTOR	10,000
39	BF1 (FOR PACKER-2)	DUST COLLECTOR	34,000
40	BF2 (FOR PACKER-2)	DUST COLLECTOR	16,000
41	BF1 (FOR PACKER-4)	DUST COLLECTOR	34,000
42	BF2 (FOR PACKER-4)	DUST COLLECTOR	16,000
37	BF5 (FOR AIR SLIDE-22 & BOOT OF BUCKET ELEVATOR -3)	DUST COLLECTOR	5,000

38	BF6 (FOR AIR SLIDE-11, 15 & BOOT OF BUCKET ELEVATOR -4)	DUST COLLECTOR	10,000
39	BF1 (FOR PACKER-2)	DUST COLLECTOR	34,000
40	BF2 (FOR PACKER-2)	DUST COLLECTOR	16,000
41	BF1 (FOR PACKER-4)	DUST COLLECTOR	34,000
42	BF2 (FOR PACKER-4)	DUST COLLECTOR	16,000

Details of Pollution Control Measures installed at various transfer/ material handling points at Imlai Cement Mill_1 and Cement_2 area

S.N.	Location of PCM	PCM
1	Cement Mill -1	Bag House
2	Cement Mill -2	Bag House
3	Belt goes to yard, near Gypsum yard, feeding to hopper (Transfer Tower BC-32 TO BC-6/BC-33)	Bag Filter BFA
4	Belt coming from yard to hopper conveying Fly ash/ Gypsum (BC-02A TO BC-02B)	Bag Filter BF B
5	Belt from yard to transfer Tower, conveying clinker (BC-7 TO BC-8)	Bag Filter BFC
6	At Transfer Tower, clinker transfer point (BC-8- BC-9)	Bag Filter BFD
7	CM -2 Hopper top (BC-9 TO BC-11)	Bag Filter BFE
8	Top of the wagon loading hopper	Bag Filter BFH
9	Packing Plant No. 3	Bag Filter BFG
10	Rope way unloading hopper	Bag Filter BFF (S)
11	Packing Plant No. 2	Bag Filter
12	Packing Plant No. 4	Bag Filter
13	Top of cement Silo 1	Bag Filter
14	Top of cement Silo 2	Bag Filter

15	Top of cement Silo 3	Bag Filter
16	Top of cement Silo 4	Bag Filter
17	Air Lift	Bag Filter
18	BC-33 discharge to clinker stockpile	Bag Filter
19	BC-6 discharge to mills feed dump hoppers	Bag Filter
20	Cement Mill No. 1 feed hopper top	Bag Filter
21	Coal Dump Hopper at Imlai	Dust Suppression System
22	Clinker belt Bc-32, BC- 6 and BC-8	Dust Suppression System
23	Water Spray system in the Gypsum & Coal unloading yard	Dust Suppression System
24	Sewage Treatment Plant for Domestic Sewage	STP (90 KLD)
25	Dense Green Belt Development in the premises	Green Belt Development
Dry Fly ash management system embodied with following PCM at Imlai		
1	Truck Tippler (Above Dump hopper)	Bag Filter
2	Truck Tippler (Above Dump hopper)	Bag Filter
3	Silo Extraction (Bottom)	Bag Filter
4	Silo Top	Bag Filter
5	Day Bin Top	Bag Filter
6	Control/ Calibration Bin	Bag Filter
7	Control/ Calibration Bin	Bag Filter

Details of Pollution Control Measures installed at various transfer/ material handling points at Imlai.









*****

Annexure- 10

Compliance of Charter on Corporate Responsibility for Environmental Protection (CREP)

S. N.	Agenda as per the Charter	Status
1	Cement Plants, which are not complying with notified standards, shall do the following to meet the standards: Augmentation of existing Air Pollution Control Devices — by July 2003 Replacement of existing Air Pollution Control Devices — by July 2003	We have already installed the Pollution control Measures at all relevant places; besides this we have modified the old ESP in to Pulse Jet Bag houses and installed new Pollution control equipment in old and new line to achieve the emission level < 30 mg/NM^3.
2	Cement Plants located in critically polluted or urban areas (including 5 km distance outside urban boundary) will meet 100 mg/Nm3 limit of particulate matter by December 2004 and continue working to reduce the emission of particulate matter to 50 mg/Nm3.	The emission level from the stack is being maintained < 30 mg/NM^3.
3	The new cement kilns to be accorded NOC/Environmental Clearance w.e.f. 01.04.2003 will meet the limit of 50 mg/Nm3 for particulate matter emissions.	The emission level from the stack is being maintained < 30 mg/NM^3.
4	CPCB will evolve load based standards by December 2003.	Not applicable
5	CPCB and NCBM will evolve SO_2 and NOx emission standards by June 2004.	Not Applicable
6	The Cement industries will control fugitive emissions from all the raw material and products storage and transfer points by December 2003. However, the feasibility for the control of fugitive emissions from limestone and coal storage areas will be decided by the National Task Force (NTF). The NTF shall submit its recommendations within three months.	We have installed adequate new Bag filters at various transfer points to control the generation of fugitive emission. Dust suppression system has also been installed at various points.
7	CPCB, NCBM, BIS and Oil refineries will jointly prepare the policy on use of petroleum coke as fuel in cement kiln by July 2003.	Not Applicable
8	After performance evaluation of various types of continuous monitoring equipment and feedback from the industries and	Opacity meter has been installed at all the Cement mills stack and its online stack emission data is being

	equipment manufacturers, NTF will decide feasible unit operations/sections for installation of continuous monitoring equipment. The industry will install the continuous monitoring systems (CMS) by December 2003.	transferred to MPPCB & CPCB server.
9	Tripping in kiln ESP to be minimized by July 2003 as per the recommendation of NTF.	No ESP is there in the plant only Bag House, bag filters, Dust suppression system have been installed. Hence no tripping is involved.
10	Industries will submit the target date to enhance the utilization of waste material by April 2003.	Fly ash is being purchased from TPP, which is being utilized for making cement at Grinding Unit Imlai.
11	NCBM will carry out a study on hazardous waste utilization in cement kiln by December 2003.	This is a Grinding Unit hence Not Applicable
12	Cement industries will carry out feasibility study and submit target dates to CPCB for co-generation of power by July 2003.	The waste gases emitting from Cement Mill Stacks are having very low temperature from which co-generation of power is not feasible.

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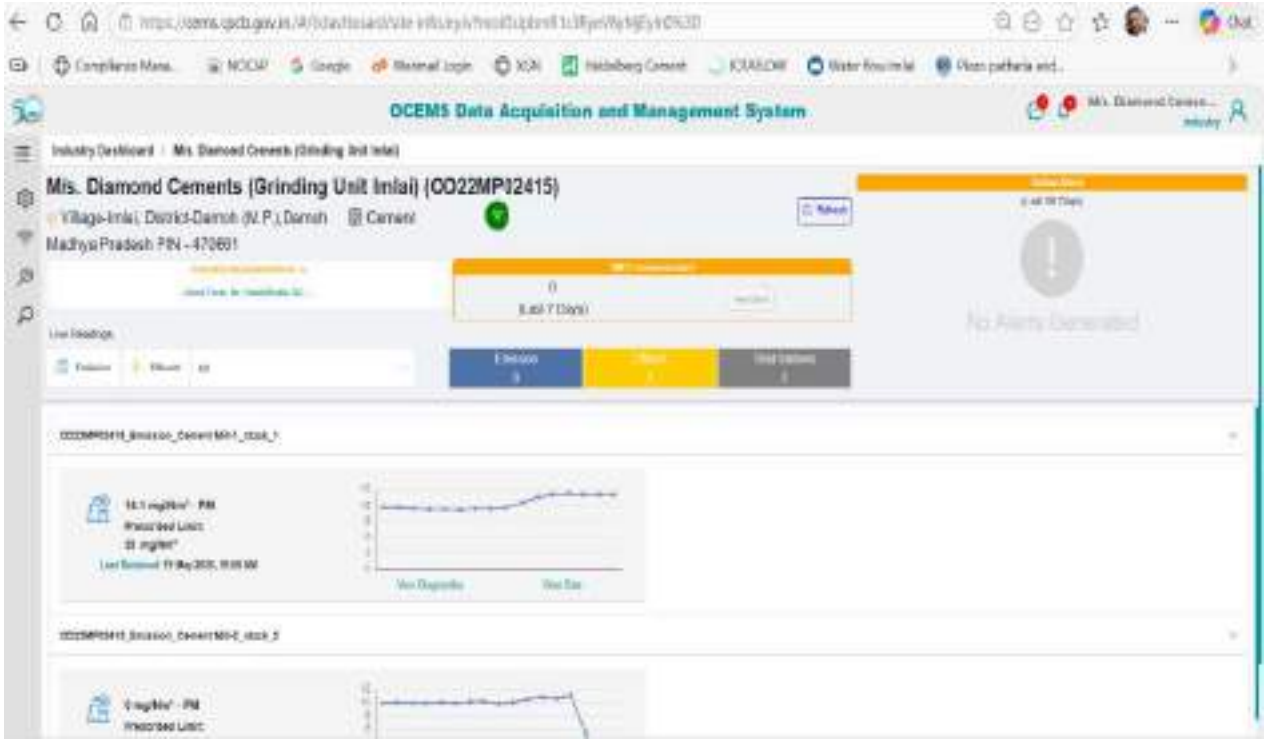
Annexure-2

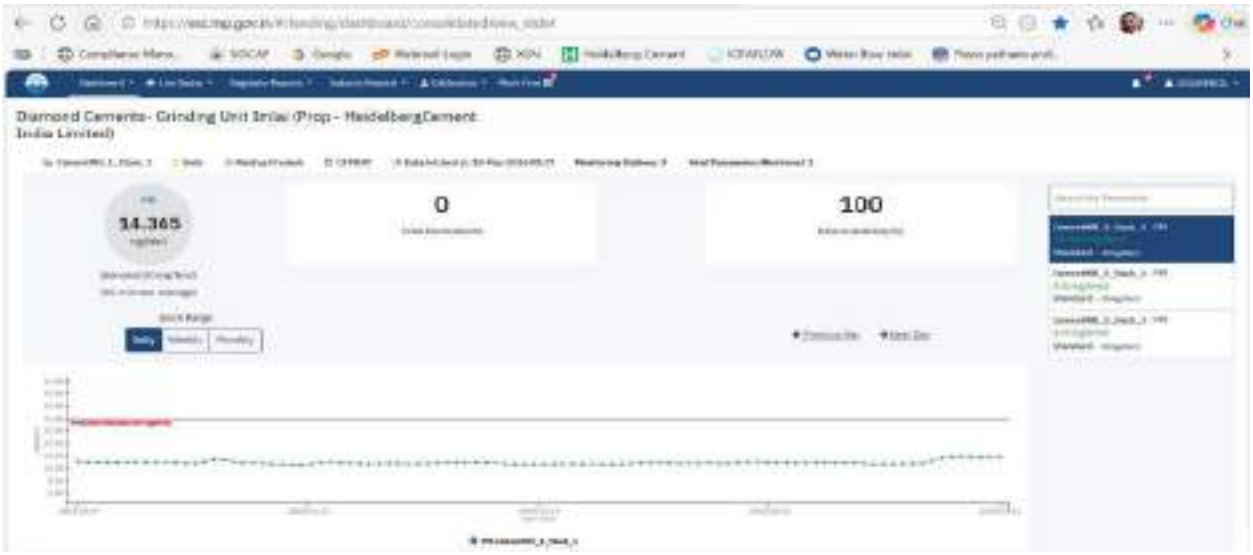
Online Emission Monitoring System



Online data transmission at CPCB website



Online data transmission at MPPCB website



Stack Emission Monitoring Results in mg/Nm3

Month → Location↓	Parameter	Apr-26	May-26	Jun-26	Jul-26	Aug-26	Sep-26
Cement Mill-1	**PM (mg/Nm3)**	9.33	11.83	8.47	10.7	11.99	9.86
Cement Mill-2	**PM (mg/Nm3)**	7.32	8.54	9.13	7.32	15.05	13.65
Cement Mill-3	**PM (mg/Nm3)**	12.97	11.59	12.07	12	12.17	11.78
Packing Plant - Imlai	**PM (mg/Nm3)**	10.84	9.67	10.91	12.1	10.75	12.25

*****

Annexure – 12

Piezometer Quality and Water level Report Imlai Grinding Unit

Parameters	Unit	18.05.2026	08.08.2026
Electrical Conductivity	µs/cm	922	916
pH	-	7.20	7.15
Carbonate as CO3 (mg/l)	mg/l	<5.0	<5.0
Chloride as Cl (mg/l)	mg/l	58.20	54
Sulphate as SO4 (mg/l)	mg/l	247.60	245.7
Nitrate as NO3 (mg/l)	mg/l	12.58	13.45
Fluoride as F (mg/l)	mg/l	0.79	0.76
T. Hardness as CaCO3 (mg/l)	mg/l	240.00	236
Ca. Hardness as Ca (mg/l)	mg/l	49.60	52.8
Mg Hardness as Mg (mg/l)	mg/l	28.18	25.27
Sodium as Na (mg/l)	mg/l	142.60	146.1
Potassium as K (mg/l)	mg/l	1.30	1.27
Silica as SiO2 (mg/l)	mg/l	0.24	0.22
Phosphorous as PO4	mg/l	0.20	0.18
Water Level (meter)	meter	6.98	2.07

*****

Annex-13

Sewage Treatment Plant (90 KLD)



*****

Annexure – 14

Rainwater Harvesting Structures







Surface Runoff- Imlai









Rainwater Collection in the Talab

ANNEXURE – 15

Noise Level Monitoring Report (dB)

Month	Locations							
	Near Administrative Building		Near Worker Colony		Near Railway Siding		Near Water Storage Tank (Behind D.G. Set)	
	Day dB(A)	Night dB(A)	Day dB(A)	Night dB(A)	Day dB(A)	Night dB(A)	Day dB(A)	Night dB(A)
Apr-26	48.3	45.1	60.7	57.3	49.8	44.9	46.5	41.6
May-26	47.8	44.2	61.2	58.5	50.8	45.3	47.2	42.6
Jun-26	49.3	43.8	59.8	58.4	51.6	46.2	48.3	43.5
Jul-26	50.3	44.6	61.1	59.5	52.4	45.9	49.6	42.8
Aug-26	51.7	43.4	62.2	58.8	51.4	46.5	50.7	43.6
Sep-26	47.8	41.5	60.3	57.8	50.4	47.3	49.6	42.7

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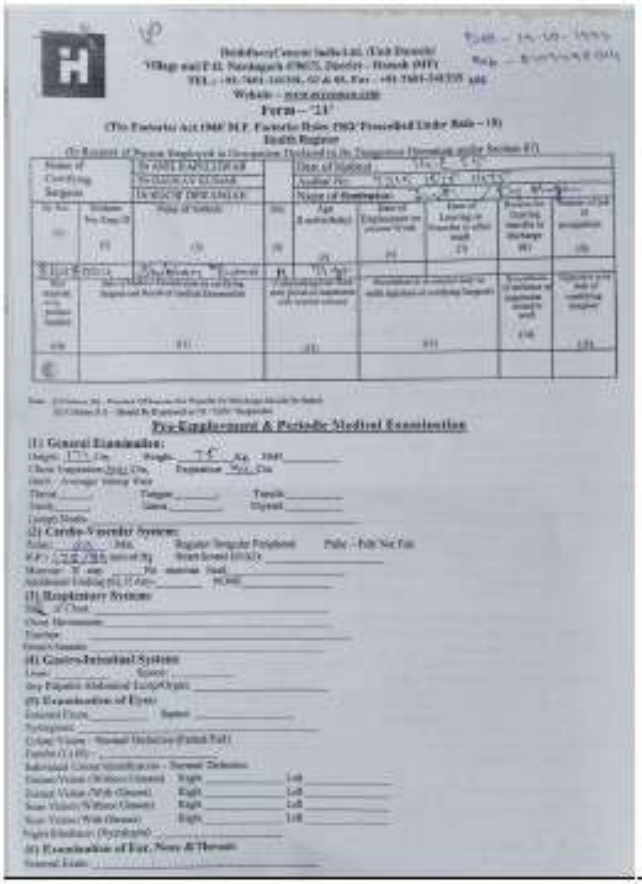
ANNEXURE – 16

Sample Copy of Annual Health Checkup

Occupational Health Surveillance Programme

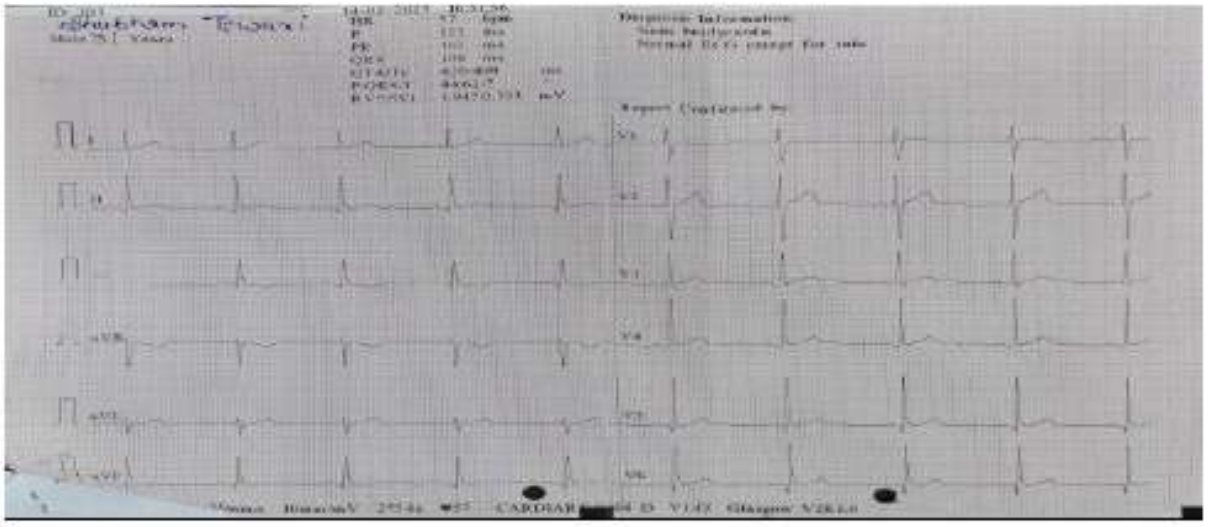


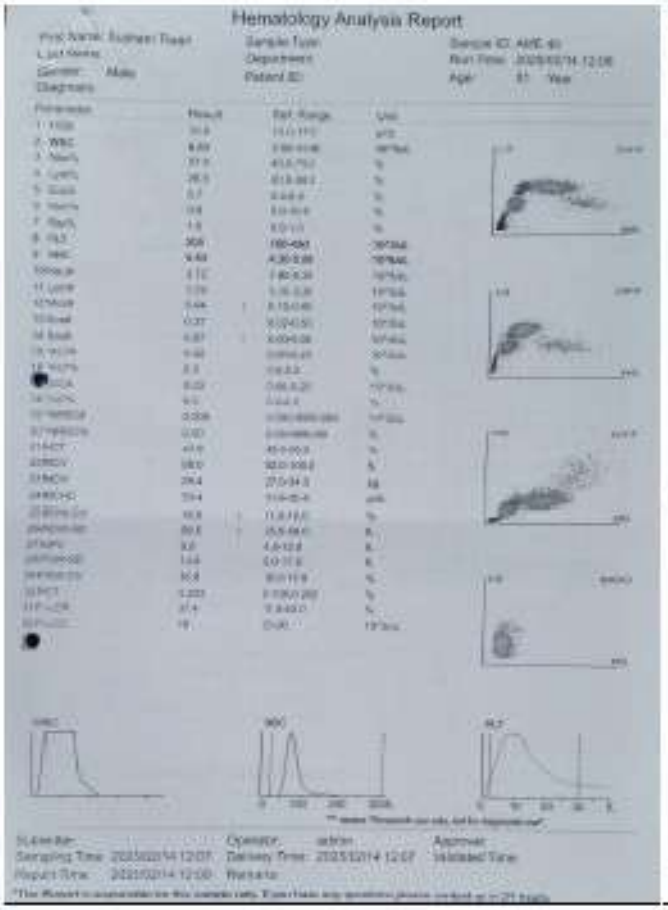
Form – "21"

Health Register

Pre-Employment & Periodic Medical Examination







Hematology Analysis Report



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ANNEXURE – 17

Environmental Policy



Actions

1 Compliance

2 Embedding the environment in our corporate strategy

3 Understanding our environmental impact

4 Continuous improvement process

5 Innovation

6 Responsible resource management

7 Raising awareness and getting engaged

Annex-18

Expenditure on Environment Management incurred

Grinding Unit Imlai		
S. NO.	**DETAILS**	**COST RS. LAKHS**
1	Environmental Monitoring Charges	4.34
2	Operation and maintenance of Sewage treatment plant	6.48
3	Continuous Ambient Air Quality Monitoring Station (CAAQMS) & Continuous Emission Monitoring System (CEMS)	7.77
4	Green belt Development and maintenance	13.01
5	House Keeping Expanses	18.04
6	Maintenance of Air Pollution Control Devices	7.04
7	Road Sweeping (manual) and through Auto sweeper	2.50
8	Maintenance of Rainwater harvesting & construction of new RWHS	0.35
9	Municipal Waste Management System	1.00
10	Cost of Electricity consumed by Pollution control devices (Approx.)	30.16
11	MPPCB Consent/NoC/CGWA NoC renewal Fee payment etc	4.81
Total		**95.50**

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ANNEXURE – 19

Annual Environmental Audit

Environmental Audit Questionnaire for Cement Sites- Grinding Unit, Imlai						
Subject			Achievement A = 100 % B = 75-99 % C = 50-75% D = < 50%	Importance A = high B = med C = low	Applicability 1= yes appl. 2= partially 3= not appl.	Explanation/Comment
A		Environmental Management				
Auditing Systems	1	Does the site have an environmental management system in place, certified in accordance with ISO 14001 or comparable national/local standards?	A	A	1	Site is certified with ISO 14001:2015 .Consistent with the group guidelines, the intended outcomes of an environment management system include: enhancement of environment performance; fulfillment of compliance obligations; achievement of environmental objectives. External audit are carried out once in a year for ISO 14001 and also we do the internal audits as per schedule specified. Consent from regulatory bodies are renewed in a specified frequency.
Procedures	2	Does the site have prescribed environmental procedures in place?	A	A	1	Site has legal register under integrated management system which clearly describe about the limits, permits, responsibility and applicability regarding ISO as well as regulatory bodies and group guidelines.
	3	Does the site handle non-conformities and external complaints in an expeditious manner?	A	A	1	NC and external complaints are closed within the time limit. No external complain received.
	4	Are processes and procedures in place to evaluate general environmental compliance on a daily, weekly, and/or monthly basis?	A	A	1	Site has legal compliance matrix under legal register of ISO 14001 and all the parameters are measured, monitored, recorded on Regular basis. Online Complan manager tool is available for review the compliance status by department and Management level.
Objectives	5	Does the site have objectives, targets and improvement plans designed to ensure prevention of pollution, compliance with legal requirements and continuous improvement of the environmental performance and management system identified and documented?	A	A	1	Site has legal compliance matrix under legal register of ISO 14001 and all the parameters are measured, monitored, recorded and reviewed on Regular basis. We have already complying all the legal prescribed standards applicable. Apart from this we are doing continuous improvement for emission reduction and betterment of the Environment.
Responsibilities	6	Does the site have clearly defined responsibilities regarding environmental matters and are they followed and documented accordingly?	A	A	1	Legal register clearly define the matters, role and responsibility.

Emergency precaution	7	Does the site have an emergency management procedure in place which is implemented and tested?	A	A	1	Yes site has Emergency response plan
Data	8	Does the site have an appropriate filing and archiving system for the legally required environmental information and documents in place and are the necessary information and data being retained appropriately ?	A	A	1	Yes, soft copy is being kept in server and hardcopy with lock & key.
Management control	9	Does the site management regularly assess the compliance of all operational activities with the relevant legal regulations, standards and site permits?	A	A	1	Yes, it is the responsibility of everyone to comply the conditions.
B		**Permitting and legal compliance**				
Permits	10	Does the site have all legally required operational permits in place covering all necessary areas of the current operation? This includes operational permits, permit for quarry, emissions to air, noise, vibrations, water, alternative materials and fuels, water extraction, waste handling etc.?	A	A	1	Site have taken all the required permits such as BIS license, consent of air, water and hazardous waste, factory license etc. and all the permits are available in Legal department of the plant.
Operational compliance	11	Are all site operations consistently in compliance with permits and local legislation requirements for air, noise, vibration, soil and water protection?	A	A	1	Yes. We are being compliance all the applicable local legislation.
Impact reduction	12	If there is a stakeholder concern with local traffic patterns and volume: Has the site taken any steps to reduce the impacts of traffic to and from the plant?	A	A	1	Statutory guidelines and necessary steps is being taken.
Legal updates /future compliance	13	Does the site receive regular information about relevant changes and developments on environmental legislation and regulation? And is this information obtained and implemented in order to better anticipate future compliance?	A	A	1	Regulatory bodies have online portal to communicate the recent developments and changes. Also, meets are organized by the regulatory bodies about new updates and changes and same has been communicated to site on time by them. Apart from this, we are always getting the information from Government sites by regular view the site.

Archiving	14	Can the site provide proper documentation about the implementation of necessary actions, resulting from previous audits and inspections?	A	A	1	Documents of audit and inspection are being maintained.
C		**Quarry/Raw Material and Biodiversity- Not Applicable**				
Reserves of Raw Material	15	Are data reported in HC according to PERC Standards?				Regular data being reported to group as well statutory authority.
	16	Is the lifetime of the quarry minimum 10 years (but preferably more than 20 years)? - Reserves (years)				As stand alone gronding unit task not applicable with us.
	17	Are quarry development plans available?				As stand alone gronding unit task not applicable with us.
Restoration	18	Are restoration plans available and permitted and followed by the plant?				As stand alone gronding unit task not applicable with us.
Biodiversity	19	Is a biodiversity management plan available (where applicable - for plants with a high biodiversity value)?				As per guideline mandatory greenbelt development being complied by the unit.
D		**Emissions to air**				
Emission monitoring	20	Is monitoring, recording and reporting of emissions in accordance with the permit / regulatory requirements?	A	A	1	Site has installed CEMS in Cement Mill stacks and online data communicated to Central Pollution Control Board(CPCB) and State Pollution Control Board (MPPCB). Monthly manual Environment monitoring is also being done by third party services and Report has been sent to concern Authorities on monthly basis. Site has installed CAAQMS (Continuous Ambient Air Quality Monitoring Station).
	21	HC internal/CSI requirement: Is emission monitoring done according the GCCA Guidelines for Emissions Monitoring and Reporting in the Cement Industry (Version 2.0, Ed. March 2012) (formerly CSI Guidelines)?	A	A	1	Datas being reported to CSI on monthly basis.
	22	Does the plant have a dedicated DAHS hardware and software? Is that DAHS is accepted / approved by the authorities?	A	A	1	For emission monitoring we are using approved Technology by UNEPA/EPA/TUV or other approved body.
Site inspection	23	Does the site carry out visual checks of emissions from filter exhaust stacks and	A	A	1	Both kinds of Online & Offline monitoring facilities are available.

ANNEXURE – 20

INFORMATION TO LOCAL BODY AND AUTHORITIES

HEIDELBERGCEMENT

Diamond Cements
Prop: HeidelbergCement India Limited
CIN: L26942HR1998PLC042301

Village and P. O. Narsingarh
District Damoh, M.P. 470 675,
India
Phone +91-07601-241301, 02 & 05
Fax +91-07601-241233

Date: 14/10/19

To,

Sarpanch,
Gram Panchayat,
Imlai, Distt. Damoh.

Sub: Intimation regarding grant of Environment Clearance (EC) to M/s Diamond Cements-Grinding Unit (Prop: HeidelbergCement India Limited) Village & PO Imlai, Dist. Damoh (M.P.)

Dear Sir,

As stipulated under Condition no 9 of the 'Standard Conditions' of the Environment Clearance (EC) granted vide Letter no 2194/CEIAA/19, dated 18.09.2019, we are required to circulate a copy of the said Environment Clearance (EC) to your good office for ready reference and records.

Therefore, enclosed herewith please find copy of the Environment Clearance (EC).

Thanking you,

Yours faithfully,
For Diamond Cements
(Prop.: HeidelbergCement India Ltd.)

Umesh Kumar Verma
Plant Head

Encl: as above

प्राप्त कीया
अनीताबाई
अनीता बाई
सरपंच
ग्राम पंचायत इमला,
जिला दमोह (म.प्र.)
14/10/19

HEIDELBERGCEMENT

Diamond Cements
Prop: HeidelbergCement India Limited
CIN: L26942HR1958PLC042301

Village and P. O. Narsingarh
District Damoh, M.P. 470 675.
India
Phone +91-07601-241301, 02 & 05
Fax +91-07601-241235

Date: 14/10/19

To,

The Collector
Damoh M.P.

Sub: Intimation regarding grant of Environment Clearance (EC) to M/s Diamond Cements-Grinding Unit (Prop: HeidelbergCement India Limited) Village & PO Imlai, Dist. Damoh (M.P.)

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Yours faithfully,
For Diamond Cements
(Prop.: HeidelbergCement India Ltd.)

Umesh Kumar Verma
Plant Head

Encl: as above

14/10/19

ANNEXURE – 21

ADVERTISHMENT IN NEWSPAPER

एनवायरनमेंट क्लीयरेन्स सूचना

मेसर्स डायमंड सीमेंट्स–ग्राइंडिंग यूनिट (प्रो. हाइडेलबर्ग सीमेंट इंडिया लिमिटेड) इमलाई, दमोह, मध्य प्रदेश को सीमेंट उत्पादन क्षमता के विस्तार हेतु भारत सरकार, मिनिस्ट्री ऑफ एनवायरमेंट फॉरेस्ट एंड क्लाइमेट चेंज से एनवायरनमेंट क्लीयरेन्स, मंत्रालय के पत्र स. 2194/SEIAA/9 दिनांक 18.09.2019 के द्वारा दिया गया है । इस विस्तार से कंपनी की सीमेंट उत्पादन की क्षमता 2.0 मिलियन टन प्रतिवर्ष से बढ़कर 2.5 मिलियन टन प्रति वर्ष हो जाएगी । एनवायरनमेंट क्लीयरेंस पत्र की प्रतियां स्टेट पॉल्युशन कंट्रोल बोर्ड / मिनिस्ट्री ऑफ एनवायरमेंट फॉरेस्ट एंड क्लाइमेट चेंज/स्टेट लेवल एनवायरनमेंट इम्पैक्ट असेसमेंट ऑथोरिटी के पास उपलब्ध है एवं यह सूचना मंत्रालय की वेबसाइट www.environmentclearance.nic.in और www.mpseiaa.nic.in पर भी उपलब्ध है

सयंत्र प्रमुख
डायमंड सीमेंट ग्राइंडिंग यूनिट
(प्रो. हाइडलबर्ग सीमेंट इंडिया लिमिटेड), इमलाई, दमोह, मध्य प्रदेश

Times of India-24.09.2019

एनवायरनमेंट क्लीयरेन्स सूचना

मेसर्स डायमंड सीमेंट्स-ग्राइंडिंग यूनिट (प्रो. हाइडेलबर्ग सीमेंट इंडिया लिमिटेड) इमलाई, दमोह, मध्य प्रदेश को सीमेंट उत्पादन क्षमता के विस्तार हेतु भारत सरकार, मिनिस्ट्री ऑफ एनवायरमेंट फारेस्ट एंड क्लाइमेट चेंज से एनवायरनमेंट क्लीयरेन्स, मंत्रालय के पत्र स. 2194/SEIAA/9 दिनांक 18.09.2019 के द्वारा दिया गया है। इस विस्तार से कंपनी की सीमेंट उत्पादन की क्षमता 2.0 मिलियन टन प्रति वर्ष से बढ़कर 2.5 मिलियन टन प्रति वर्ष हो जाएगी। एनवायरनमेंट क्लीयरेंस पत्र की प्रतियां स्टेट पॉल्युशन कंट्रोल बोर्ड/मिनिस्ट्री ऑफ एनवायरमेंट फॉरेस्ट एंड क्लाइमेट चेंज/स्टेट लेवल एनवायरनमेंट इम्पैक्ट असेसमेंट ऑथेंरिटी के पास उपलब्ध है एवं यह सूचना मंत्रालय की वेबसाइट www.enviornmentclearance.nic.in और www.mpseiaa.nic.in पर भी उपलब्ध है।

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(प्रो. हाइडलबर्ग सीमेंट इंडिया लिमिटेड),इमलाई ,दमोह,मध्य प्रदेश

Nai Dunia-24.09.2019

न्यूज गैलरी

मानसिक रूप से कमजोर युवक कुएं में कूदा, 3 घंटे बाद निकाला



2 को सद्भावना इनामी बीड़ का आयोजन

बीसवीं बार यात्री बस हुई दुर्घटना का शिकार, बस मालिक बसों का संचालन बंद करने कलेक्टर को दे चुके हैं ज्ञापन

अभाना-तेंदूखेड़ा मार्ग पर चलती बस के निकले पहिए





अभाना से तेंदूखेड़ा की जर्जर सड़क पर फंसा ट्रक, वाहक सवार किसलकर हुआ पागल



छात्रों को लेकर आ रहा ऑटो पलटा





पोषण माह के तहत लालिमा दिवस का हुआ आयोजन



परिजनों ने हत्या का आरोप लगाते हुए सड़क पर शव रखकर किया जाम



पंचायत में नहीं पहुंचा सचिव जनसुनवाई में सरपंच ने दिया आवेदन



मुनगे की फायदे प्रचार

बारिश से खराब हो गई किसानों की फसल



पूजा-पाठ

दिगंबर जैन अतिशय क्षेत्र आदिश्वरगिरी नोहटा में हुआ आयोजन

दीप प्रज्वलन कर मनाया क्षमावाणी कार्यक्रम



प्लाट उपलब्ध है
धनश्याम प्रसाद पटेल
हिंदेपुर, दमोह
मो. नं. 9407052733

Nai Dunia-24.09.2019